

# Danikor Multi Feeder System



Suitable  
Material Size  
**0.1-170mm**

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Suitable

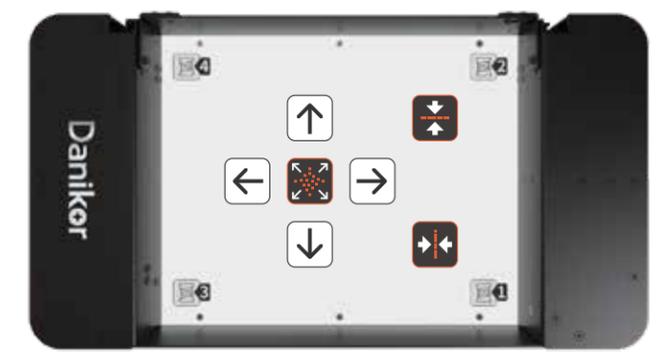
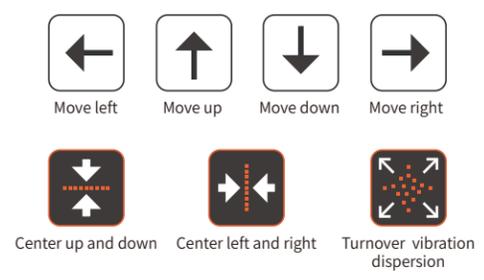
-   
Compatible
-   
Flexible
-   
Easy to use
-   
Reliable
-   
Durable

## Multi feeder

Model	MTS-U10	MTS-U15	MTS-U20	MTS-U25	MTS-U30	MTS-U35	MTS-U45	MTS-U60	
Dimension (L*W*H) (mm)	321*82*160	360*105*176	219*143*116.5	262*180*121.5	298*203*126.5	426.2*229*184.5	506.2*274*206.5	626.2*364*206.5	
Pick window (length by width) (mm)	80*60*15	120*90*15	168*122*20	211*159*25	247*182*30	280*225*40	360*270*50	480*360*50	
Weight	about 5kg	about 6.5kg	about 2.9kg	about 4kg	about 7.5kg	about 11kg	about 14.5kg	about 21.5kg	
Voltage	DC 24V			DC 24V			DC 24V		
Maximum current	5A			5A			10A		
Movement Type	Move back and forth/side to side,Flip,Center(Long side),Center(Short side)								
Operating frequency	30-65Hz			30-55Hz			20-40Hz		
Sound Level	<70dB (without collision sound)			<70dB (without collision sound)			<70dB (without collision sound)		
Permissible load	0.5kg			0.5kg			1kg	1.5kg	2kg
Maximum part weight	≤ 15g			≤ 15g			≤ 50g		
Signal interaction	PC	TCP/IP			TCP/IP			TCP/IP	
	PLC	I/O			I/O			I/O	
	DK Hopper	/			RS485			RS485	
	Other Hopper	/			I/O			I/O	

## Form of movement

Various movement forms of materials (as shown in the figure below) are realized through internal algorithm control, so as to better obtain the expected product form.



## Hopper parameters

Model	HPS-LV0-1L	HPS-LV0-2L	HPS-LV0-5L	HPS-LV0-10L	HPS-LV0-20L
Size mm(x*y*z)	350*120*183	350*120*223	536*164*322	689*194*352	778*258*364
Weight kg	7.5	8	22	26	62
Capacity L	1	2	5	10	20
Equipment voltage	DC24V			DC24V	DC36V
Rated power	100W			120W	180W

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**Multi feeder**



**Functional advantages**

**Intelligent frequency finding**  
One-key self-adaptive material vibration frequency, simplifying manual operation.

**Originally**

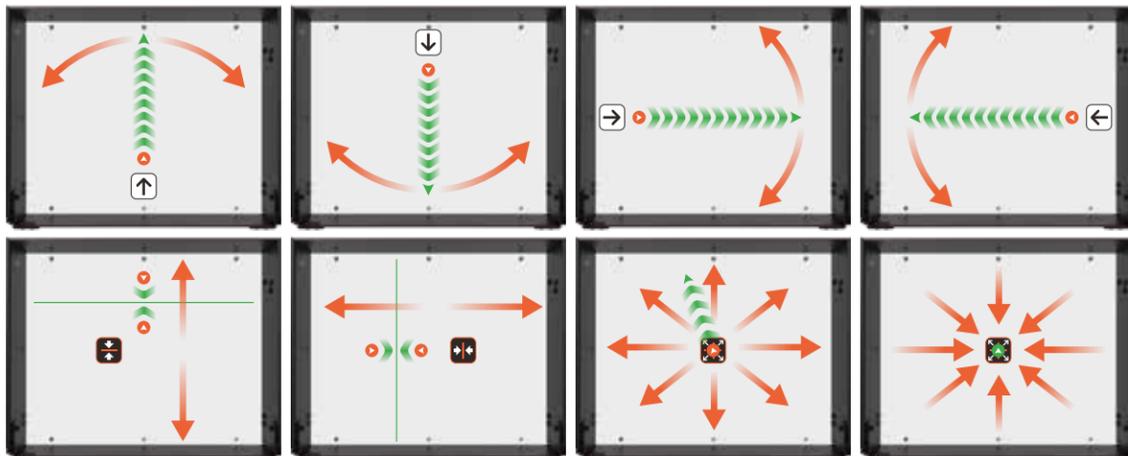
Manual adjustment of vibration frequency

**Now**

Frequency finding with one key can be completed in 12 seconds, greatly shortening the debugging time



**Automatic direction control**  
Flexibly control the direction of vibration, point where to hit, and quickly correct the vibration state and position of materials.



Adjust in any direction according to the graphical interface

**Emergency stop and start**

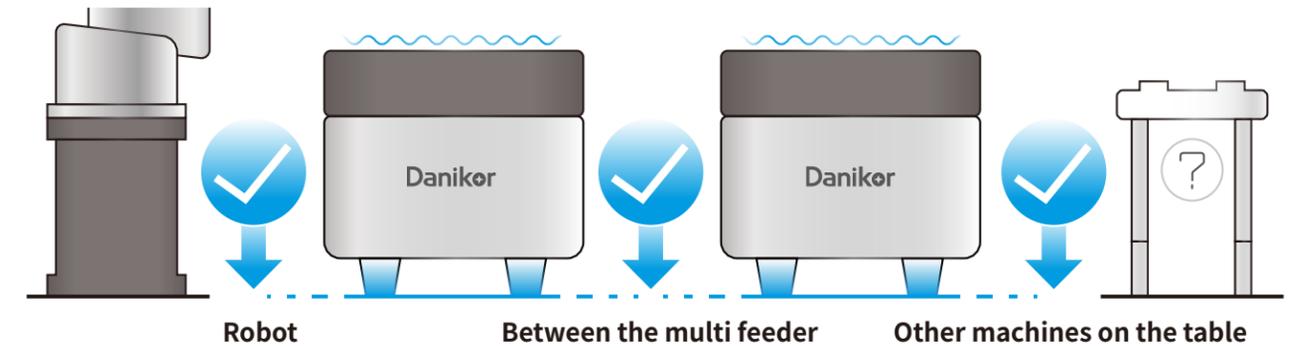
Quickly control the stop of the equipment to reduce the waiting time for visual shooting; Quickly control the start of the equipment to save the beat of vibration dispersion.

Residual vibration time:  
**1s → 0.2s**

**Vibration Isolation**

Avoid mechanical vibration interference and improve working rhythm.

**95%** Isolation of vibration energy from work surfaces



**Diversity & compatibility**

Applicable to a variety of complex special-shaped materials.

**Plate customization**

Customize different type plate for different type materials.

**High "screen ratio"**

Smaller floor area and large usable area of the plate surface.

**Flexible**

Suit for multi variety material and can change material easily, material clearing function is optional choose.

**Durable**

Good quality comes from 100 million durability tests of core parts.

**Hopper Strong versatility, Suitable for various types of materials**



**Stable**

Independent research and development of straight vibration system, can achieve stable feeding.

**Adaptive amplitude modulation**

Automatically adjust the vibration amplitude according to the quantity of different materials to ensure stable feeding quantity (5/10/20L standard required)

**Integrated design**

No additional hoppers, greatly reducing the risk of jamming.

**Maintenance free**

Stable quality with no maintenance required.

**Flexible**

Through 485 communication, the vibration mode is flexibly controlled and adjusted in real time according to different materials, which is more efficient.