

TECHNICAL DATA SHEET

2015

ANTI-SEIZE PASTE

LUBRICANT, ANTI WEAR AND ANTI CORROSION

DEFINITION

Mounting and assembly paste for surface treatment, developed to meet the needs of most companies. Protects against corrosion, seizing and wear caused by micro-movements and inclement weather. Withstands very high temperatures, and allows easy disassembly.

ADVANTAGES

- Improved anti-corrosive power
- Avoids wear
- Contains an inorganic thickening agent, which enables work in humid environments

APPLICATION FIELDS

- Easily open and close steel ladle nozzles, rotary nozzles and sliding gates in steelworks,
- Treat tools, axles and rollers
- Glass industry
- Brickyards
- Can be used for mounting turbine bolts
- 2015 Anti-seize paste is electro-conductive.
- Avoids galling, pitting and fretting corrosion

This paste can only be used in static applications or for very slow movements, especially on assemblies that need to be disassembled easily.

TECHNICAL CHARACTERISTICS

Colour	black
Nature of thickening agent	inorganic
Nature of additives	NAÑOLUBRICANT®
Operating temperature	20°C to +150°C
	+300°C in dry lubrication
	+1000°C in dry lubrication (without oxygen) Drop
point (NFT 60 102)	
NLGI grade	
Penetration	
NLGI grade at -40°C	6
4-ball EP test	600 kg
Extreme pressure	0.65 mm
Density	1.03
Friction coefficient	< 0.05
CO ₂ aerosol with 97% active product.	

ORAPI® cannot know about every application for which the products are used nor their conditions of use. ORAPI® cannot be held responsible for the suitability of the products for a given use or a specific purpose. The information contained here can on no account be a substitute for the preliminary tests which are essential and must be carried out to check the suitability of the product to each specific case.

NANOLUBRICANT®: the high-performance technology. Increases the lifetime of each lubrication and the resistance to load. Reduces wear, energy consumption and friction. Avoids false Brinelling, welding risks and all types of corrosion due to the REBINDER effect.

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Manufacturing site and registered office - Parc Industriel de la Plaine de l'Ain - 5, allée des Cèdres - 01150

Saint-Vulbas - France





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INSTRUCTIONS FOR USE

To be used only in cases of very slow movements at high temperatures or in extremely demanding climate conditions

Clean parts beforehand where product is to be applied. Apply to the parts to be treated before assembly in thin layers. For aerosols, shake well before using.

STORAGE

No special storage conditions are required.

PACKAGING

Aerosol 650 ml ref 42015A4 200 g tin with brush ref 32015B3 1 kg box ref 32015B7 5 kg bucket ref 32015S1

PROOF FROM TESTING

This product was developed based on research and the results obtained by the Ecole Centrale de Lyon – LTDS and the INS Laboratory on Nano-particles.

	COPPER	ALUMINIUM	GRAPHITE	NANOLUBRICANT 2015
Breakaway Torque on a bolt after 18 months under temperature constraints	60 N.m	30 N.m	20 N.m	10 N.m
According to the BRIDGMAN test, an assembly can be dismantled without being damaged after:	6 months	12 months	18 months	180 months (15 years)

BRIDGMAN RESULTS SEIZING PERFORMANCESCALE



Standard copper paste.

Metal damage very
visible = GALLING



Graphite paste. Metal wear.



NANOLUBRICANT 2015 paste. Polished metal.

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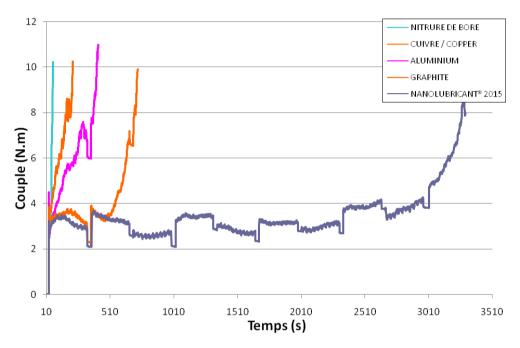


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BRIDGMAN TEST On different pastes



Normal scale

Torque (N.m) BORON NITRIDE COPPER ALUMINIUM GRAPHITE Time(s)

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