





**UV-SIL RTV 3022** 

# **DUAL CURE RTV SILICONE RUBBER**

### PRODUCT DESCRIPTION

UV-SIL RTV 3022 is a dual-cure product formulated for potting, encapsulating and coating electronic parts. This non-corrosive, single-component silicone elastomer will cure to a very soft rubber upon exposure to either an ultra-violet light source, or to atmospheric moisture.

#### **TYPICAL APPLICATIONS:**

**Potting** 

Encapsulating

Coating

Sealing

Electronic parts, pins, industrial applications etc.

### CURING PROPERTIES

| UV-A                    | UV LED 365nm | MOISTURE            |
|-------------------------|--------------|---------------------|
| ✓                       | ✓            | ✓                   |
| MOISTURE CURE MECHANISM |              | Neutral Cure(Oxime) |

| UV-curing with UVA H-BULB       |                      |            |
|---------------------------------|----------------------|------------|
| Intensity [mW/cm <sup>2</sup> ] | Layer thickness [mm] | Time [sec] |
| 40                              | 2                    | 120        |

# UNCURED PROPERTIES

| Color            | Clear     |
|------------------|-----------|
| Viscosity        | 4000-5000 |
| Specific Gravity | 1         |









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### CURED PROPERTIES

| Tensile Strength (psi)          | 100                                  |
|---------------------------------|--------------------------------------|
| Hardness Shore A                | 15                                   |
| Water Absorption (3 Days)       | < 0,1%                               |
| Elongation                      | 100%                                 |
| Shrinkage 72 hours @60C         | <0.5%                                |
| Volume Resistivity              | 4.53 x 10 <sup>13</sup> <b>Ω</b> -cm |
| Dielectric Constant (100Hz)     | 3,35                                 |
| Dissipation Factor (100Hz)      | 0,0034                               |
| Dielectric Strength (Volts/mil) | 424                                  |
| Operating Temperature           | -40°C +200°C                         |
| UL Listing                      | 746E                                 |

# • INSTRUCTIONS FOR USE

Can be stored in the original unopened containers at or below (4°C) for up to 12 months.

