





LOCK-TRON T1243 MEDIUM STRENGTH ANAEROBIC THREADLOCKER

# PRODUCT DESCRIPTION

Lock'tron T1243 is a medium viscosity anaerobic threadlocker designed for the locking and sealing of threaded fasteners which require normal disassembly with standard hand tools. T1243 has good solvent and temperature resistance. T1243 can be used in oily surfaces with most of industrial lubricants, oils and cleaners with a minimum precleaning.

- Good adhesion and sealing capability.
- 100% solids formulation. No solvent content.
- Medium strength for hand tool removable applications.
- Non-flowable, thick gel

### CURING PROPERTIES

| Fixture Time   | 10 – 30min. <b>@</b> 23⁰C on Steel        |
|----------------|---|
| Full Cure Time | 24 Hours @23°C                            |
| Cure Tips      | Faster cure in steel and black oxide      |
|                | fasteners, slower cure on zinc plated and |
|                | stainless steel.                          |

# UNCURED PROPERTIES

| Base   | Di-Methacrylate |
|--|-----------------|
| Color  | Blue            |
| Viscosity (Brookfield RV @20rpm, #3 Spindle) | 2500 cPs        |
| Specific Gravity                             | 1,04            |
| Solvent Content                              | None            |

### CURED PROPERTIES

| Breakaway Torque (3/8 UNC, M10) | 8 – 22N.m*      |
|---------------------------------|-----------------|
| Prevail Torque (3/8 UNC)        | 2.5 – 22N.m*    |
| Temperature Resistance          | -50°C to +150°C |

<sup>\*</sup>Depending on surface cleanliness

# STORAGE AND SHELF LIFE

12 months at 23°C when stored in sealed original containers.



