

# TECHNICAL DATA SHEET

# **Hylomar Exhaust Assembly Paste**

# **Description**

Hylomar Exhaust Assembly Paste is a water based, heat curing jointing compound. It has been specifically designed for use in the assembly of exhaust systems for automotive and other general applications. The asbestos free formulation will withstand both pressure and temperatures typically found in vehicle exhaust systems.

# **Typical Properties, Uncured Properties**

Appearance	Smooth Blue or Buff Paste
Specific Gravity	1.89 @ 20°C

# **Typical Cured Properties**

Service Temperature	Up to 1000°C
Shelf Life	12 months minimum

### Directions for use.

Ensure the surfaces to be joined are clean and free of loose rust, dirt and grease. Abrade the surface with medium emery paper. Spread the paste liberally to all joints in the system and assemble the joint immediately after application. Run the engine at low speed until warm and the paste will set to form a gas tight seal.

**CAUTION:** Avoid running engines in confined spaces.

### **Typical Applications**

For use as an exhaust assembly compound, to lubricate joints and make assembly easier and faster. When heated the product cures to form a gas tight seal which is both carbon monoxide proof and resistant to vibration.

Any equipment used in the application of Hylomar Exhaust Assembly Paste may be cleaned using water or a detergent solution

# Handling & Safety.

The shelf life of Hylomar Exhaust Assembly Paste is a minimum of 12 months when kept in original unopened containers and stored in dry, well ventilated conditions away from strong sun light and frost.

The product is not considered as hazardous under current health & safety regulations

## **Packaging**

Hylomar Exhaust Assembly Paste is available in 300 ml cartridges. For full details please contact our Sales Department.

Information given in this publication is based upon technical data gained in our own and other Laboratories and is believed to be true. However the material is used in conditions beyond our control thus we can assume no liability for results obtained or damages incurred through the application of the data present herein.

Hylomar Ltd, Cale Lane, Wigan WN2 1JT UK Tel: +44 (0) 1942 617000 Fax: +44 (0) 1942 617001	Revision date	22.03.04	Page 1 Of 1
	Product name	Hylomar Exhaust Assembly Paste	