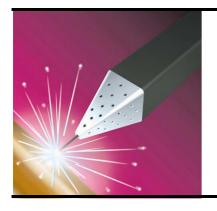


TECHNICAL DATA SHEET

TDS 708 / Index 03 - 03/06/2013





CERASPRAY

SOLDERING NOZZLES PROTECTION

SILICONE-FREE ANTI-STICK SPRAY LONG-LASTING TREATMENT

DEFINITION

Long-lasting ceramic varnish for protecting soldering nozzles.

ADVANTAGES

Prevents bonding of flux residue.

Prevents release of gases.

Forms a film that protects soldering tips from bursting and over-heating.

Protects soldering tips from thermal shocks.

Prevents metal scale build-up in soldering tips.

Reduces maintenance costs.

Suitable for automatic and semi-automatic soldering.

Contains no butane, propane, chlorinated solvent, or CMR agents.

Leaves a thin ceramic coating on all surfaces where the product is applied.

APPLICATION FIELDS

Protects soldering nozzles and torches using a ceramic coating.

Provides reinforced protection of assemblies to be soldered.

Anti-stick agent for releasing moulds at high temperatures, such as releasing tin.

Anti-wear, anti-abrasion ceramic coating.

TECHNICAL CHARACTERISTICS

Nature of binders Mixed system

...... Thermoplastic/inorganic

Drying time 5 min dust-free

Complete 1 hour

1/2

Manufacturing site and registered office

Parc Industriel de la Plaine de l'Ain - 225 allée des Cèdres - 01150 Saint-Vulbas - FRANCE Tél. +33 (0)4 74 40 20 25 - Fax +33 (0)4 74 40 20 26 - www.orapi-maintenance.com

ORAPI ® cannot be expected to know all applications in which its products are used or their conditions of use. ORAPI ® shall not be held responsible: for the suitability of its products for a given use or specific purpose, for the methods of application over which it has no control. The information contained in this technical data sheet can on no account be a substitute for the preliminary tests which are essential and which must be carried out in order to check the suitability of the product to each intended application. The user of the product described in this technical data sheet is solely responsible for all measures required to protect people and property from hazards that may arise from the implementation and/or use of this product. Therefore, ORAPI ® renounces any implicit or explicit guarantees, including guarantees relating to marketability or a certain purpose, resulting from the sale or use of its products. In particular, ORAPI ® renounces any claims for incidental or consequential damages whatsoever, including financial operating losses..



TECHNICAL DATA SHEET

TDS 708 / Index 03 - 03/06/2013

INSTRUCTIONS FOR USE

Spray on cool, clean surfaces.

The product is flammable; therefore, wait for the product to dry completely before lighting the nozzle.

The nozzle is now treated for several 15kg spools of welding wire.

If possible, treat the soldering nozzles at the end of the work day so that they are ready to use the next morning.

After use, turn the aerosol upside down and press the actuator to empty the valve to prevent clogging.

PACKAGING

650 ml aerosol

Ref. 4708 A4

x 12