



JOINT LIQUIDE

ALL-LIQUID THREADING SEALANTS, CONTAINS TEFLON

DEFINITION

Multi-purpose, single-component anaerobic adhesive for sealing caps, pipes, and threaded metal connections of all types.

ADVANTAGES

- Single-component, clean, easy-to-use and non-toxic.
- No more pastes, tapes and hems. No risk of sealing filters.
- Ensures sealing of all types of metal threading: brass, raw and treated steel, stainless steel, etc.
- CONTAINS TEFLON, which facilitates tightening and avoids metal wrenching.
- Exceptional chemical inertness.
- Protects against corrosion.
- Can be dismantled using standard tools.
- Immediate sealing after polymerisation.

APPLICATION FIELDS

- Sealant for hot and cold water, solvents, oils, gasoline, etc.
- Sealing for compressed air and gases on large threaded connections.
- Air conditioning, refrigerant fluids, antifreeze, etc.
- Oxygen bottles.
- Heaters, toilets, air conditioning, hydraulic and pneumatic mechanisms, automobiles, etc.

TECHNICAL CHARACTERISTICS

Aspect	viscous liquid
Colour	white
Continuous operating temperature	-60 to +180°C
.....	230°C when there are no vibrations
Strength on M10 STEEL BOLTS (NFT 76.124)	5 to 15 N.m.
Setting time at 20°C	< 15 minutes on copper and copper alloys
.....	20 to 40 minutes on STEEL
.....	< 60 minutes on STAINLESS STEEL
Maximum operation backlash	0.5 mm

INSTRUCTIONS FOR USE

Ready to use.

Application temperature: +5°C to +40°C.

For application at a temperature 10°C, use ORAPI ACTIVATEUR 3140.

Apply the adhesive evenly to clean and dry surfaces and fill in backlash entirely.

For faster polymerisation: use ORAPI ACTIVATEUR 3140.

When the resin has polymerised, pressurisation can take place.

PACKAGING

50 g tube	Ref. 1331T2	x 6
200 g tube	Ref. 1331T4	x 2

AUTHORISATIONS

- Meets requirements of the FRENCH ARMY.
- LIQUID AIR for oxygen up to 20 bars Approval No. RE 2000/CG312.

2/2

Manufacturing site and registered office

Parc Industriel de la Plaine de l'Ain - 225 allée des Cèdres - 01150 Saint-Vulbas - FRANCE

Tél. +33 (0)4 74 40 20 25 - Fax +33 (0)4 74 40 20 26 - www.orapi-maintenance.com